# TECHNICAL GUIDE

# 96% AFUE Two Stage Standard ECM Residential Gas Furnaces

**Multi-position** 

Models: TM9Y

**Natural Gas** 

40 - 120 MBH Input















Due to continuous product improvement, specifications are subject to change without notice.

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# **WARRANTY SUMMARY**

A 20-year limited warranty on heat exchangers in residential applications.

A 10-year warranty on the heat exchanger in commercial applications.

Standard 5-year limited Parts warranty.

Extended residential limited lifetime heat exchanger and 10-year limited parts warranty when product is registered online within 90 days of purchase for replacement or within 90 days of closing for new home construction.

See Limited Warranty certificate in Users Information Manual for details.

#### Description

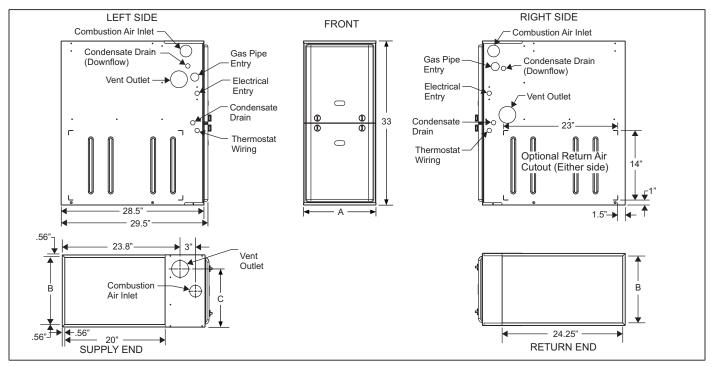
Our residential compact units employ induced combustion, reliable hot surface ignition and high heat transfer aluminized steel tubular primary heat exchangers. The units are factory shipped for installation in upflow or horizontal applications and may be converted for downflow applications.

These furnaces are designed for residential installation in a basement, closet, alcove, attic, recreation room or garage and are also ideal for commercial applications. All units are factory assembled, wired and tested to assure safe dependable and economical installation and operation.

These units are Category IV, National Fuel Gas Code and may be vented either through side wall or roof applications using approved plastic combustion air and vent piping. Approved plastic combustion air and vent piping include PVC, CPVC, ABS, IPEX System 1738, Selkirk Polyflue, Duravent PolyPro, and Centrotherm InnoFlue polypropylene venting systems.

#### **Features**

- Two stage heating operation includes two stage gas valve, two stage inducer operation and constant torque standard ECM blower operation. Adjustable delay timer allows two stage operation with a single stage thermostat.
- Easily applied in upflow, horizontal left or right, or downflow installation with minimal conversion necessary.
- Compact, easy to install, ideal height 33 in. tall cabinet.
- Standard ECM constant torque drive for cooling SEER enhancement, improved comfort with optional airflow delay profiles, and continuous fan options for IAQ performance.
- Easy access to controls to connect power/control wiring.
- Built-in, high level self diagnostics with fault code display.
- Low unit current draw requirement for easy replacement application.
- All models are convertible to use propane (LP) gas.
- Electronic Hot Surface Ignition saves fuel use with increased dependability and reliability.
- 100% shut off main gas valve for extra safety.
- 24 V, 40 VA control transformer and integrated furnace control supplied for add-on cooling.
- Hi-tech tubular aluminized steel primary heat exchanger with stainless steel tube/aluminum fin secondary heat exchanger for outstanding efficiency.
- Solid removable bottom panel allows easy conversion.
- Airflow leakage less than 1% of nominal airflow for duct blaster conditions.
- No knockouts to deal with, making installation easier.
- Movable duct connector flanges for application flexibility.
- Quiet inducer operation, burner, and blower operation.
- Inducer rotates for easy conversion of venting options.
- Fully supported blower assembly for easy access and removal of blower.
- External air filters used for maximum flexibility in meeting customers' IAQ needs.
- Insulated blower compartment for thermal and acoustic performance.
- 1/4 turn knobs provided for easy independent door removal.
- Internal condensate trap design (patent pending) provides condensate management options and is self priming to prevent nuisance problems.
- Protection included from air intake, exhaust vent or condensate blockage.
- Venting applications maybe installed as either two pipe sealed combustion or single pipe vent using indoor combustion air.



# Cabinet and duct dimensions

| Model          | Nominal<br>CFM (m <sup>3</sup> /min) | Cabinet<br>size | Cab    | Approximate operating weights |        |     |
|----------------|--------------------------------------|-----------------|--------|-------------------------------|--------|-----|
|                | CFWI (m²/min)                        |                 | Α      | В                             | С      | lb  |
| TM9Y040A10MP11 | 1000                                 | Α               | 14 1/2 | 13 3/8                        | 11 3/4 | 113 |
| TM9Y060B12MP11 | 1200                                 | В               | 17 1/2 | 16 3/8                        | 13 1/4 | 119 |
| TM9Y080B12MP11 | 1200                                 | В               | 17 1/2 | 16 3/8                        | 14 3/4 | 123 |
| TM9Y080C16MP11 | 1600                                 | С               | 21     | 19 7/8                        | 16 1/2 | 130 |
| TM9Y100C16MP11 | 1600                                 | С               | 21     | 19 7/8                        | 18 1/4 | 136 |
| TM9Y100C20MP11 | 2000                                 | С               | 21     | 19 7/8                        | 18 1/4 | 143 |
| TM9Y120D20MP11 | 2000                                 | D               | 24 1/2 | 23 3/8                        | 21 3/4 | 154 |

# Ratings and physical/electrical data

| Model          | Input<br>high/low              | Output<br>high/low | Total<br>unit | AFUE    | High fire air temperature rise | Low fire air temperature rise     |  |
|----------------|--------------------------------|--------------------|---------------|---------|--------------------------------|-----------------------------------|--|
|                | MBH                            | MBH                | Α             | %       | °F                             | °F                                |  |
| TM9Y040A10MP11 | 40/26                          | 38/25              | 8.7           | 96      | 25-55                          | 25-55                             |  |
| TM9Y060B12MP11 | 60/39                          | 58/37              | 8.7           | 95.5    | 35-65                          | 35-65                             |  |
| TM9Y080B12MP11 | 80/52                          | 77/50              | 8.7           | 96      | 45-75                          | 35-65                             |  |
| TM9Y080C16MP11 | 80/52                          | 77/50              | 8.7           | 96      | 40-70                          | 25-55                             |  |
| TM9Y100C16MP11 | 100/65                         | 96/62              | 8.7           | 96      | 50-80                          | 30-60                             |  |
| TM9Y100C20MP11 | 100/65                         | 96/62              | 10.3          | 96      | 45-75                          | 30-60                             |  |
| TM9Y120D20MP11 | 120/78                         | 115/75             | 10.3          | 96      | 50-80                          | 45-75                             |  |
| Model          | Maximum outlet air temperature | Blower             | Blower size   |         | Recommended fuse or            | Gas pipe connection,<br>NPT (in.) |  |
|                | °F                             | HP                 | Α             | in.     | circuit breaker (A)            |                                   |  |
| TM9Y040A10MP11 | 190                            | 1/2                | 6.8           | 11 X 8  | 15                             | 1/2                               |  |
| TM9Y060B12MP11 | 190                            | 1/2                | 6.8           | 11 x 8  | 15                             | 1/2                               |  |
| TM9Y080B12MP11 | 190                            | 1/2                | 6.8           | 11 x 8  | 15                             | 1/2                               |  |
| TM9Y080C16MP11 | 190                            | 1/2                | 6.8           | 11 x 10 | 15                             | 1/2                               |  |
| TM9Y100C16MP11 | 190                            | 1/2                | 6.8           | 11 x 10 | 15                             | 1/2                               |  |
| TM9Y100C20MP11 | 190                            | 3/4                | 8.4           | 11 x 11 | 15                             | 1/2                               |  |
|                |                                |                    |               |         |                                |                                   |  |

Annual Fuel Utilization Efficiency (AFUE) numbers are determined in accordance with DOE Test procedures.

Wire size and over current protection must comply with the National Electrical Code (NFPA-70-latest edition) and all local codes.

The furnace shall be installed so that the electrical components are protected from water.

#### Filter performance

The airflow capacity data published in the Blower performance table represents blower performance without filters.

All applications of these furnaces require the use of field installed air filters. All filter media and mounting hardware or provisions must be field installed external to the furnace cabinet. Do not attempt to install any filters inside the furnace.

# NOTICE

Single side return above 1800 CFM is approved as long as the filter velocity does not exceed filter manufacturer's recommendation and a transition is used to allow use on a 20x25 filter.

# Recommended filter sizes (high velocity 600 FPM)

| CFM  | Cabinet<br>Size | Side<br>(in.) | Bottom<br>(in.) |  |  |
|------|-----------------|---------------|-----------------|--|--|
| 1000 | Α               | 16 x 25       | 14 x 25         |  |  |
| 1200 | В               | 16 x 25       | 16 x 25         |  |  |
| 1600 | С               | 16 x 25       | 20 x 25         |  |  |
| 2000 | С               | (2) 16 x 25   | 20 x 25         |  |  |
| 2000 | D               | (2) 16 x 25   | 22 x 25         |  |  |

- Air velocity through throwaway type filters may not exceed 300 ft/min (91.4 m/min). All velocities over this require the use of high velocity filters.
- Do not exceed 1800 CFM using a single side return and a 16x25 filter. For CFM greater than 1800, you may use two side returns or one side and the bottom or one return with a transition to allow use of a 20x25 filter.

#### Unit clearances to combustibles

| Application  | Upflow      | Downflow                 | Horizontal  |  |  |
|--------------|-------------|--------------------------|-------------|--|--|
| Top (in.)    | 1           | 0                        | 0           |  |  |
| Vent (in.)   | 0           | 0                        | 0           |  |  |
| Rear (in.)   | 0           | 0                        | 0           |  |  |
| Side (in.)   | 0           | 0                        | 1           |  |  |
| Front* (in.) | 0           | 0                        | 0           |  |  |
| Floor        | Combustible | Combustible <sup>1</sup> | Combustible |  |  |
| Closet       | Yes         | Yes                      | Yes         |  |  |
| Line Contact | No          | No                       | Yes         |  |  |

- 1. For combustible floors only when used with special sub-base.
- 24 in. clearance in front and 18 in. on side recommended for service access.

All furnaces approved for alcove and attic installation.

### Accessories

**Propane (LP) conversion kit -** This accessory conversion kit may be used to convert natural gas (N) units for propane (LP) operation.

S1-1NP0347 - All models

**Concentric vent termination -** For use through rooftop, sidewall. Allows combustion air to enter and exhaust to exit through single common hole. Eliminates unsightly elbows for a cleaner installation.

S1-1CT0302 (2 in.) and S1-1CT0302-636 (2 in.) S1-1CT0303 (3 in.) and S1-1CT0303-636 (3 in.)

**Sidewall vent termination kit -** For use on sidewall, two-pipe installations only. Provide a more attractive termination for locations where the terminal is visible on the side of the home.

S1-1HT0901 (3 in.)

S1-1HT0902 (2 in.)

**Condensate neutralizer kit -** Neutralizer cartridge has a 1/2 in. plastic tube fittings for installation in the drain line. Calcium carbonate refill media is also available from the Source 1 Parts (P/N S1-02630228000).

S1-1NK0301

#### Side return filter racks -

S1-1SR0200 - All Models

S1-1SR0402 - All Models

**Bottom return filter racks -** 1BR05xx series are galvanized steel filter racks. 1BR06xx are pre-painted steel filter racks to match the appearance of the furnace cabinet.

S1-1BR0514 or 1BR0614 - For 14 1/2 in. cabinets

S1-1BR0517 or 1BR0617 - For 17 1/2 in. cabinets

S1-1BR0521 or 1BR0621 - For 21 in. cabinets

S1-1BR0524 or 1BR0624 - For 24 1/2 in. cabinets

Combustible floor base kit - For installation of these furnaces in downflow applications directly onto combustible flooring material, These kits are required to prevent potential overheating situations.tible floor base kit provides access for combustible airflow.

S1-1CB0514 - For 14 1/2 in, cabinets

S1-1CB0517 - For 17 1/2 in. cabinets

S1-1CB0521 - For 21 in. cabinets

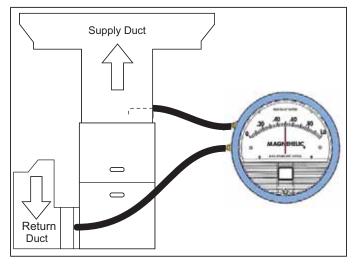
S1-1CB0524 - For 24 1/2 in. cabinets

**High altitude pressure switches -** For installation where the altitude is less than 5,000 ft it is not required that the pressure switch be changed. For altitudes above 5,000 ft, see kits below.

S1-1PS3308 - All models

**Thermostats** - Compatible thermostat controls are available through accessory sourcing.

#### External static pressure setup



Set appropriate airflow per temperature rise for gas heating. Set appropriate airflow per *Blower Performance CFM* table for cooling/heat pump heating operating based on outdoor unit size.

#### To measure external static pressure:

- 1. Measure the supply air static pressure.
- 2. Record this positive number.
- 3. Measure the return air static pressure.
- 4. Record this negative number.
- 5. Treat the negative number as a positive and add the two numbers together. This is total system static.

# Blower performance CFM - any position (without filter)

|        |             | Bottom airflow data (SCFM)                      |      |      |      |      |      |      |      |      |      |
|--------|-------------|---|------|------|------|------|------|------|------|------|------|
| Models | Speed       | External static pressure (in. H <sub>2</sub> O) |      |      |      |      |      |      |      |      |      |
|        |             | 0.1   | 0.2  | 0.3  | 0.4  | 0.5  | 0.6  | 0.7  | 0.8  | 0.9  | 1.0  |
|        | High        | 1290  | 1260 | 1220 | 1160 | 1100 | 1040 | 960  | 840  | 750  | 660  |
|        | Medium High | 1170  | 1140 | 1110 | 1070 | 1040 | 990  | 930  | 820  | 730  | 650  |
| 40A    | Medium      | 990   | 980  | 940  | 900  | 860  | 830  | 790  | 730  | 680  | 630  |
|        | Medium Low  | 900   | 880  | 850  | 810  | 770  | 730  | 670  | 630  | 600  | 560  |
|        | Low         | 730   | 710  | 690  | 650  | 620  | 590  | 540  | 510  | 480  | 450  |
|        | High        | 1402  | 1374 | 1354 | 1328 | 1299 | 1262 | 1222 | 1167 | 1107 | 1036 |
|        | Medium High | 1252  | 1233 | 1203 | 1182 | 1150 | 1125 | 1095 | 1064 | 1031 | 980  |
| 60B    | Medium      | 1076  | 1059 | 1029 | 1007 | 973  | 946  | 908  | 883  | 843  | 800  |
|        | Medium Low  | 988   | 967  | 936  | 903  | 875  | 838  | 806  | 765  | 737  | 685  |
|        | Low         | 798   | 769  | 727  | 695  | 650  | 619  | 574  | 517  | 485  | 443  |
|        | High        | 1445  | 1423 | 1397 | 1365 | 1339 | 1311 | 1283 | 1250 | 1204 | 1140 |
|        | Medium High | 1282  | 1266 | 1232 | 1211 | 1182 | 1157 | 1128 | 1097 | 1069 | 1013 |
| 80B    | Medium      | 1098  | 1084 | 1059 | 1027 | 998  | 967  | 939  | 910  | 879  | 822  |
|        | Medium Low  | 1012  | 993  | 953  | 930  | 894  | 851  | 828  | 773  | 752  | 692  |
|        | Low         | 865   | 810  | 763  | 730  | 689  | 628  | 594  | 520  | 496  | 448  |
|        | High        | 1713  | 1682 | 1643 | 1600 | 1558 | 1519 | 1480 | 1436 | 1385 | 1333 |
|        | Medium High | 1554  | 1519 | 1485 | 1439 | 1404 | 1368 | 1327 | 1280 | 1176 | 1130 |
| 80C    | Medium      | 1380  | 1351 | 1302 | 1263 | 1224 | 1171 | 1128 | 1085 | 1030 | 943  |
|        | Medium Low  | 1177  | 1142 | 1083 | 1050 | 988  | 922  | 890  | 819  | 798  | 687  |
|        | Low         | 951   | 841  | 650  | 588  | 457  | 418  | 355  | 227  | 203  | N/A  |
|        | High        | 1734  | 1694 | 1650 | 1611 | 1570 | 1536 | 1485 | 1438 | 1392 | 1335 |
|        | Medium High | 1568  | 1537 | 1492 | 1453 | 1414 | 1373 | 1327 | 1279 | 1230 | 1118 |
| 100C   | Medium      | 1420  | 1380 | 1332 | 1294 | 1249 | 1196 | 1152 | 1100 | 981  | 938  |
|        | Medium      | 1218  | 1169 | 1124 | 1067 | 1015 | 965  | 894  | 845  | 754  | 679  |
|        | Low         | 979   | 846  | 647  | 580  | 464  | 427  | 345  | 220  | 195  | N/A  |
|        | High        | 2143  | 2102 | 2065 | 2028 | 1989 | 1944 | 1892 | 1825 | 1733 | 1625 |
|        | Medium High | 1788  | 1749 | 1718 | 1672 | 1629 | 1587 | 1541 | 1500 | 1447 | 1355 |
| 100C   | Medium      | 1575  | 1539 | 1500 | 1456 | 1410 | 1363 | 1305 | 1246 | 1095 | 1030 |
|        | Medium Low  | 1372  | 1325 | 1276 | 1225 | 1170 | 1111 | 1044 | 972  | 884  | 812  |
|        | Low         | 1031  | 921  | 810  | 728  | 660  | 615  | 518  | 474  | 391  | 355  |
|        | High        | 2214  | 2173 | 2132 | 2086 | 2036 | 1994 | 1952 | 1907 | 1849 | 1777 |
|        | Medium High | 1841  | 1799 | 1749 | 1699 | 1659 | 1611 | 1567 | 1520 | 1471 | 1372 |
| 120D   | Medium      | 1605  | 1562 | 1514 | 1470 | 1416 | 1361 | 1310 | 1180 | 1119 | 1045 |
|        | Medium Low  | 1405  | 1362 | 1303 | 1244 | 1189 | 1125 | 1054 | 986  | 876  | 826  |
|        | Low         | 1135  | 1020 | 844  | 758  | 671  | 557  | 511  | 464  | 387  | N/A  |

#### Notes:

- 1. Airflow expressed in standard cubic feet per minute (SCFM)
- 2. Motor voltage at 115 V

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5129602-BTG-G-1221

Supersedes: 5129602-BTG-F-0621